

PolyCera[®] Hydro 100 Ultrafiltration High Solids Spiral Monolith[®] Element Specifications

Performance & Operating Parameters

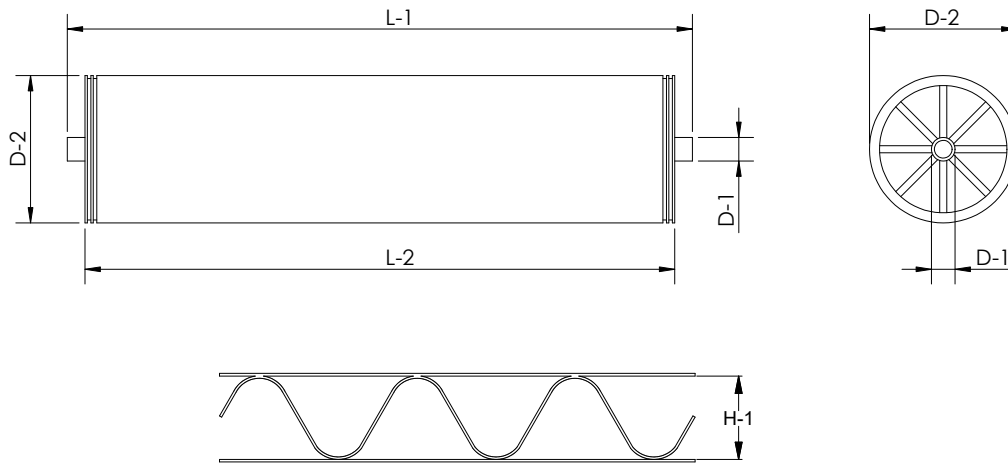
Membrane Material:	PolyCera Hydro
Nominal Pore Size/MWCO:	20 nm/100 kDa
Operating pH Ranges:	1.0 – 12.0
Operating Temperature Ranges:	5°C – 50°C (41°F – 122°F)
Maximum Inlet Pressure:	8.3 bar (120 psi)
Maximum Cross-Flow Per Element:	45.4 m ³ /h (200 gpm)
Max Pressure Drop Per element:	0.35 bar (5 psi)
Feed Free Oil & Grease:	≤ 5 mg/L
Feed Total Suspended Solids:	≤ 1000 mg/L
Continuous Free Chlorine:	≤ 5 mg/L
Typical Operating Flux:	20 - 200 LMH (12 - 118 GFD)
Feed Spacer Thickness:	90 mil
Recommended Pre-Filter:	300 μm

Model Number Size	Hydro 100XB-1812-HS- TWM 1812	Hydro 100XB-4040-HS- TWM 4040	Hydro 100XB-8040-HS- FRF 8040
Active Area <i>m² (ft²)</i>	0.15 (1.7)	3.1 (34)	13.9 (149)
Weight <i>kg (lb)</i>	0.45 (1)	3.5 (8)	13 (29)
Outer Wrap	Tape	Tape	Fiberglass
Endcap	Male	Male	Female
Recommend crossflow <i>m³/h (gpm)</i>	1.6 (7)	6.8 (30)	45.4 (200)
Filtrate flowrate* <i>m³/h (gpm)</i>	0.03 (0.1)	0.53 (2.4)	2.4 (10.5)
Permeate connection D-1** <i>cm (in)</i>	1.71 (0.67)	1.90 (0.75)	2.86 (1.13)
Element diameter D-2 <i>cm (in)</i>	4.6 (1.80)	10.2 (4.00)	20.3 (8.00)
Element length (Female) L-1 <i>cm (in)</i>	30.48 (12.00)	101.6 (40.00)	NA
Element length (Male) L-1 <i>cm (in)</i>	29.8 (11.75)	96.1 (37.93)	101.6 (40.00)
Feed channel height H-1 <i>mm (mil)</i>	3.05 (90)	3.05 (90)	3.05 (90)

Note: *Testing condition: deionized water, 25°C, 1.7 bar (25 psi) transmembrane pressure.

Actual results will vary depending on feed water quality and operation conditions.

**All element dimensions have specified tolerances of +0.00/-0.06"



Cleaning & Chemical Exposure Guidelines

Maximum Backwash Pressure:	1.7 bar (25 psi)
Backwash Flux:	40 - 240 LMH (24 - 144 GFD)
Standard Backwash Duration:	30 seconds
Maximum Backwash Duration:	2 minutes
Maximum Cleaning Temperature:	50°C (122°F) @ 10 < pH ≤ 13.5, 70°C (158°F) @ 1 ≤ pH ≤ 10
Maximum Cleaning pH:	1.0 < pH < 13.5 @ 50°C (122°F), 1.0 < pH < 10.0 @ 70°C (158°F)
Hydrochloric Acid:	≤ 0.4% or 1.0 Normal (pH > 1.0)
Citric Acid:	≤ 20% or 1.0 Normal (pH > 1.0)
Sodium Hydroxide:	≤ 4% or 1.0 Normal (pH < 13.5)
Free Chlorine Instantaneous/Total:	100 ppm/300,000 ppm hour @ pH 11
Peroxide/Ozone:	Not compatible

- Notes:** 1) Increased crossflow during backwash enhances cleaning efficacy
2) Backwash flux should be 1.5 to 2 times of operating flux

Handling & Storage Instructions

New Element Handling & Storage Guidelines

- ◇ Recommended storage temperature: 5°C – 20°C (41°F – 68°F). Do not freeze element
- ◇ Handle with care. Damage to elements/end-caps/ATDs can compromise performance
- ◇ It is recommended to store elements wet and horizontally
- ◇ Whenever possible, store elements in original packaging
- ◇ Drying can damage membrane surface and compromise performance
- ◇ Membrane elements should be stored in dry, dark, and ventilated conditions

Installation & Initial Use Guidelines

- ◇ Prior to use, soak element for 24 hours with DI water then flush for at least 30 minutes
- ◇ Elements can be mounted vertically or horizontally
- ◇ When mounted vertically, it is recommended to orient feed to flow from top to bottom
- ◇ Use water or glycerin to lubricate seal

After Use Storage & Preservation Guidelines

Use standard CIP procedure to clean feed and filtrate from the elements prior to shut down. Then perform element preservation as recommended below:

- ◇ 1 – 7 days: Sanitize element by flushing with 10 ppm bleach and adjust to pH 11 for 30 minutes. Fill up element and housing with fresh 1 ppm bleach solution, seal the housing and store
- ◇ 1 week to 6 months: Fill up element and housing with 0.3% Saniclean* solution, seal the housing and store. Every two weeks drain the Saniclean solution from the system and flush with clean water. Refill the element and housing with 0.3% Saniclean solution, seal the housing and store.
- ◇ More than 6 months: Contact PolyCera, Inc. for further information.

Note: Saniclean is a USDA accepted, low-foaming acid anionic rinse product made by Five Star Chemicals & Supplies, Inc. (Colorado, USA). Please contact Five Star Chemicals & Supplies, Inc. or PolyCera, Inc. for further information.

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