# PolyCera® TITAN Nanofiltration

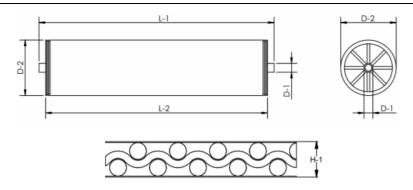


## TITAN-NF-500-46

| Performance & Operating Parameters |   | Cleaning & Chemical Exposure Guidelines |   |
|------------------------------------|---|---|---|
| Membrane Material                  | Titan   | Dye (Rose Bengal) rejection             | >99%                                      |
| Nominal Pore Size/MWCO             | 500 Da  | Monovalent ion rejection                | < 1%                                      |
| Operating pH Ranges                | 1 - 10.0 @ T≤70°C   | Divalent ion (Hardness)                 | < 5%                                      |
|                                    | 1 – 13.5 @ T≤50°C   | rejection                               |   |
| Operating Temperature              | 5 - 70°C  | Free Chlorine                           | 50 ppm/100,000 ppm hour                   |
| Ranges                             |   | Instantaneous/Total                     | @ pH 11                                   |
| Max Inlet Pressure                 | 20.7 bar  | Max Cleaning Temperature                | 85°C @ 1 < pH≤10                          |
|                                    |   |   | 50°C @ 10 < pH≤13.5                       |
| Max Pressure Drop Per              | 1.7 bar   | Max Cleaning pH                         | 1 <ph< 13.5="" 50°c<="" @="" td=""></ph<> |
| Element                            |   |   | 1 <ph< 10.0="" 85°c<="" @="" td=""></ph<> |
| *Max Total Suspended Solids        | ≤75 mg/L  | Hydrochloric Acid                       | ≤0.4% (pH > 1.0)                          |
| Continuous Free Chlorine           | ≤2.0 mg/L   | Citric Acid                             | ≤20% (pH > 1.0)                           |
| Typical Operating Flux             | 10 - 40LMH  | Sodium Hydroxide                        | ≤4% (pH < 13.5)                           |
| Recommended Pre-Filter             | 75μm  | Peroxide/Ozone                          | Not compatible                            |
| Notes                              | *Max Total Suspended Solids means the max concentration at concentrate side. It's |   |   |
|                                    | dependent on raw feed water quality and design recovery rate.                     |   |   |

### **Elements**

| Model                             | Titan-NF-500-46-4040   | Titan-NF-500-46-8040  |  |  |
|-----------------------------------|--|---|--|--|
| Filter Area m2 (ft2)              | 5.4 (58.1)   | 25.5 (274.5)  |  |  |
| Weight kg (lbs)                   | 3.5 (7.7)  | 13.0 (28.7)   |  |  |
| Outer Wrap                        | Tape/FRP   | Tape/FRP  |  |  |
| Endcap                            | Male   | Female  |  |  |
| Recommend crossflow (m3/h)        | 8.0  | 20.0  |  |  |
| Filtrate flowrate (m3/h)          | 2.6  | 12.6  |  |  |
| Permeate connection D-1 cm(in)    | 1.9 (0.75)   | 2.86 (1.125)  |  |  |
| Element diameter D-2 cm(in)       | 10.2 (4.00)  | 20.3 (8.00)   |  |  |
| Element length (male) L-1 cm(in)  | 101.6 (40.00)  | N/A   |  |  |
| Element length(female) L-2 cm(in) | 101.6 (40.00)  | 101.6 (40.00)   |  |  |
| Feed Spacer Size H-1 mm(mil)      | 1.2 (46)   | 1.2 (46)  |  |  |
| Notes                             | *Testing condition: de-ionized water, 25°C, 10.3 bar ( 150psi) transmembrane     |   |  |  |
|                                   | pressure. Actual results will vary depending on feed water quality and operation |   |  |  |
|                                   | conditions. **All element dimens   | conditions. **All element dimensions have specified tolerances of +0.00/-0.06". |  |  |



#### **Handling & Storage Instructions**

#### **New Element Handling & Storage Guidelines**

- Recommended storage temperature: ≥5°C (41°F). Do not freeze element.
- Handle with care. Damage to elements/end-caps/ATDs can compromise performance.
- It is recommended to store elements wet and horizontally.
- Whenever possible, store elements in original packaging.
- Drying can damage membrane surface and compromise performance.
- Membrane elements should be stored in dry, dark, and ventilated environmental conditions.

#### **Installation & Initial Use Guidelines**

- Prior to use, soak element for 24 hours with portable water then flush for at least 30 minutes.
- Elements can be mounted vertically or horizontally.
- Use water or glycerin to lubricate seal.

#### After Use Storage & Preservation Guidelines

Use standard CIP procedure to clean feed and filtrate from the elements prior to shut down. Then perform element preservation as recommended below:

- 1–7 days: Sanitize element by flushing with 10 ppm bleach and adjust to pH 11 for 30 minutes. Fill up element and housing with fresh 1 ppm bleach solution, seal the housing and store.
- 1 week to 6 months: Fill up element and housing with 0.3% Saniclean\* solution, seal the housing and store. Every four weeks drain the Saniclean solution from the system and flush with clean water. Refill the element and housing with 0.3 % Saniclean solution, seal the housing and store. If Saniclean solution is not available, use 0.2% sodium azide solution or 45% glycerin solution instead.
- More than 6 months: Please Contact PSP.US, Inc. for further information.

PSP.US, Inc.

721 S Glasgow Ave. Unit D Los Angeles, CA 90301 TITAN-NF-500-46

<sup>\*</sup>Saniclean is a USDA accepted, low-foaming acid anionic rinse product made by Five Star Chemicals & Supplies, Inc. (Colorado, USA).